

Industrial Registers Models ER-420-AC, ER-420-DC & ER-420-LP Totalizer and Rate of Flow Indicator with 4-20 mA Output Signal



**Users Manual** 

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## **ABOUT THIS MANUAL**

This operation manual is divided into two main sections:

- The daily use of the unit is described in "OPERATION" on page 9. These instructions are meant for users.
- The remaining sections and appendices are exclusively meant for electricians and technicians. These provide a detailed description of all software settings and hardware installation guidance.

This operation manual describes the standard unit as well as most of the options available. For additional information, please contact your supplier.

## **Conventions Used in this Manual**

A hazardous situation may occur if the ER-420 is not used for the purpose it was designed for or is used incorrectly. Please carefully note the information in this operating manual indicated by the pictograms:

### **A**WARNING

A WARNING INDICATES ACTIONS OR PROCEDURES THAT, IF NOT PERFORMED CORRECTLY, MAY LEAD TO PERSONAL INJURY, A SAFETY HAZARD OR DAMAGE OF THE ER-420 OR CONNECTED INSTRUMENTS.

## 

A CAUTION INDICATES ACTIONS OR PROCEDURES THAT, IF NOT PERFORMED CORRECTLY, MAY LEAD TO PERSONAL INJURY OR INCORRECT FUNCTIONING OF THE ER-420 OR CONNECTED INSTRUMENTS.

**NOTE:** A NOTE indicates actions or procedures that, if not performed correctly, may indirectly affect operation or may lead to an instrument response which is not planned.

## SAFETY

Warnings

#### **A**WARNING

ANY RESPONSIBILITY IS VOIDED IF THE INSTRUCTIONS AND PROCEDURES AS DESCRIBED IN THIS MANUAL ARE NOT FOLLOWED.

## **A**WARNING

LIFE SUPPORT APPLICATIONS: THE ER-420 IS NOT DESIGNED FOR USE IN LIFE SUPPORT APPLIANCES, DEVICES, OR SYSTEMS WHERE MALFUNCTION OF THE PRODUCT CAN REASONABLY BE EXPECTED TO RESULT IN A PERSONAL INJURY. CUSTOMERS USING OR SELLING THESE PRODUCTS FOR USE IN SUCH APPLICATIONS DO SO AT THEIR OWN RISK AND AGREE TO FULLY INDEMNIFY THE MANUFACTURER AND SUPPLIER FOR ANY DAMAGES RESULTING FROM SUCH IMPROPER USE OR SALE.

#### **A**WARNING

ELECTROSTATIC DISCHARGE DOES INFLICT IRREPARABLE DAMAGE TO ELECTRONICS! BEFORE INSTALLING OR OPENING THE UNIT, THE INSTALLER HAS TO DISCHARGE HIMSELF BY TOUCHING A WELL-GROUNDED OBJECT.

### **A**WARNING

THIS UNIT MUST BE INSTALLED IN ACCORDANCE WITH THE EMC GUIDELINES (ELECTRO MAGNETIC COMPATIBILITY).

## **Rules and Precautionary Measures**

The manufacturer accepts no responsibility whatsoever if the following safety rules and precautions instructions and the procedures as described in this manual are not followed.

- Modifications of the ER-420 implemented without preceding written consent from the manufacturer, will result in the immediate termination of product liability and warranty period.
- Installation, use, maintenance and servicing of this equipment must be carried out by authorized technicians.
- Check the mains voltage and information on the manufacturer's plate before installing the unit.
- Check all connections, settings and technical specifications of the various peripheral devices with the ER-420 supplied.
- Open the casing only if all leads are free of potential.
- Never touch the electronic components (ESD sensitivity).
- Never expose the system to heavier conditions than allowed according to the casing classification (see manufacturer's plate and "Installation Considerations" on page 22).
- If the operator detects errors or dangers, or disagrees with the safety precautions taken, then inform the owner or principal responsible.
- The local labor and safety laws and regulations must be adhered to.

## **INTRODUCTION**

## System Description of the ER-420

### **Functions and features**

The flow rate/totalizer model ER-420 is a microprocessor driven instrument designed to display *Flow Rate, Total* and *Accumulated Total*.

This product has been designed with a focus on:

- Intrinsic safety for use in hazardous applications (option)
- Several mounting possibilities
- Ability to process all types of flowmeter inputs
- Transmitting possibilities with analog/pulse outputs

#### **Flowmeter input**

This manual describes the unit with a pulse-type input from the flowmeter.

One flowmeter with a passive or active pulse output can be connected to the ER-420.

To power the display and sensor, several options are available: ER-420-AC 115...230V AC, ER-420-DC 24V AC/DC, ER-420-LP (Loop Powered).

### **Standard outputs**

- Configurable pulse output: a scaled pulse mirroring a certain totalized quantity. Maximum frequency 60 Hz.; the pulse length can be set from 7.8 msec up to 2 secs.
- Configurable linear 4-20 mA analog output with 10-bits resolution mirroring the actual flow rate. Flow Rate levels as well as the minimum and maximum signal output can be tuned.

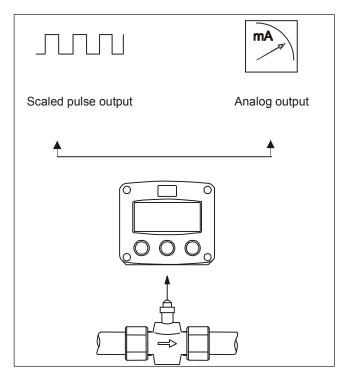


Figure 1: Typical application for the ER-420

### **Configuring the unit**

The ER-420 was designed to be implemented in many types of applications. For that reason, a *Setup* level is available to configure your ER-420 according to your specific requirements.

*Setup* includes several important features, such as K-factors, measurement units and signal selection. All setting are stored in EEPROM memory and will not be lost in the event of power failure or a drained battery.

#### **Displaying information**

The unit has a large transflective LCD with symbols and digits to display measuring units, status information, trend-indication and keyword messages.

Flow Rate and Totals can be displayed either with the small 8 mm digits or with the 17 mm digits.

A backup of the Total and Accumulated Total in EEPROM memory is made every minute.

## **OPERATION**

## **A**WARNING

# THE ER-420 MAY ONLY BE OPERATED BY PERSONNEL WHO ARE AUTHORIZED AND TRAINED BY THE OPERATOR OF THE FACILITY. OBSERVE ALL INSTRUCTIONS IN THIS MANUAL. TAKE CAREFUL NOTICE OF "SAFETY" ON PAGE 5.

## **Control Panel**

The control panel contains the following keys:



Figure 2: Control panel

## Functions of the keys



This key is used to program and save new values or settings. It is also used to gain access to *Setup* level. See "Programming Setup Level" on page 11.



This key is used to select *Accumulated Total*. The arrow key is used to increase a value after PROG has been pressed or to configure the unit. See "CONFIGURATION" on page 11.



Press this key twice to clear the value for *Total*. The arrow key is used to select a digit after PROG has been pressed or to configure the unit. See "CONFIGURATION" on page 11.

## **Operator Information and Functions**

In general, the ER-420 will always act at *Operator* level. The information displayed is dependent upon the *SETUP* settings. All pulses generated by the connected flowmeter are measured by the ER-420 in the background, whichever screen refresh rate setting is chosen. After a key is pressed, the display updates very quickly for a 30 sec period, after which it will slow down again.



Figure 3: Example of display information during process

#### Display flow rate / total or flow rate

This is the main display information of the ER-420. After selecting any other information, it will always return to this main display automatically.

Total is displayed on the upper line of the display and Flow Rate on the bottom line.

It is possible to display Flow Rate only with the large 0.67" digits; in this instance press, SELECT to read the Total.

When "------" is shown, then the *Flow Rate* value is too high to be displayed. The arrows indicate the increase or decrease of the *Flow Rate* trend.

#### **Clear total**

The value for *Total* can be re-initialized by pressing **CLEAR** twice. After pressing **CLEAR** once, the flashing text "PUSH CLEAR" is displayed. To avoid re-initialization at this stage, press a key other than CLEAR or wait for 20 secs.

Re-initialization of the Total DOES NOT influence the Accumulated Total.

#### **Display accumulated total**

When you press **SELECT**, the *Total* and *Accumulated Total* display. The *Accumulated Total* cannot be re-initialized. The value will count up to 99,999,999,999. The unit and number of decimals are displayed according to the configuration settings for *Total*.

#### Display multiplication factor for total and accumulated total

When you press **SELECT** again, the actual multiplier factor is displayed for both totalizers. If, for example, the factor is "x100" and *Total* displays "54321 USGAL", then the true measured volume is 5432100 USGAL.

NOTE: This multiplier does NOT affect the displayed Flow Rate!

#### Alarm 01-03

When the alarm flag starts to blink, an internal alarm condition has occurred. Press **SELECT** several times to display the 5-digit error code. The codes are:

- 0001: irrecoverable display-data error: data on the display might be corrupted.
- 0002: irrecoverable data-storage error: the programming cycle might have gone wrong: check programmed values.
- 0003: error 1 and error 2 occurred simultaneously.

The alarm condition will almost certainly be handled internally and if all mentioned values still appear correct, no intervention by the operator is needed. If the alarm occurs more often or stays active for a longer time, please contact your supplier.

## CONFIGURATION

## Introduction

## **ACAUTION**

- MOUNTING, ELECTRICAL INSTALLATION, START-UP AND MAINTENANCE OF THE INSTRUMENT MAY ONLY BE CARRIED OUT BY TRAINED PERSONNEL AUTHORIZED BY THE OPERATOR OF THE FACILITY. PERSONNEL MUST READ AND UNDERSTAND THIS MANUAL BEFORE CARRYING OUT ITS INSTRUCTIONS.
- THE ER-420 MAY ONLY BE OPERATED BY PERSONNEL WHO ARE AUTHORIZED AND TRAINED BY THE OPERATOR OF THE FACILITY. ALL INSTRUCTIONS IN THIS MANUAL ARE TO BE OBSERVED.
- ENSURE THAT THE MEASURING SYSTEM IS CORRECTLY WIRED UP ACCORDING TO THE WIRING DIAGRAMS. THE HOUSING MAY ONLY BE OPENED BY TRAINED PERSONNEL.
- TAKE CAREFUL NOTICE OF "SAFETY" on page 5.

## **Programming Setup Level**

Configuration of the ER-420 is done at *Setup* level. To access the *Setup* level, press **PROG/ENTER** for 7 secs. Both arrows (^ and >) will be displayed. To return to the *Operator* level, press PROG for 3 secs. If no keys are pressed for 2 minutes, the unit will exit *Setup* automatically.

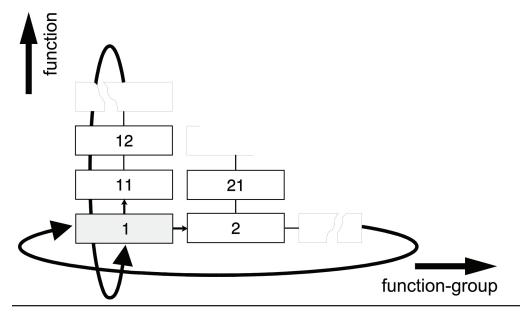
Setup can be reached at all times while the ER-420 remains fully operational.

**NOTE:** A passcode may be required to enter *Setup*.

### **Entering the setup level**



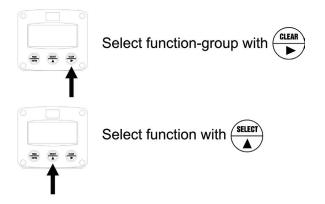
### Matrix structure of the setup level



### Scrolling through the setup level

#### **Selecting function groups and functions**

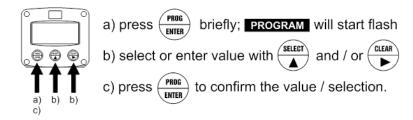
Setup is divided into several function groups and functions.



Each function has a unique number, which displays below the word "SETUP" at the bottom of the screen. The number is a combination of two figures. The first figure indicates the function group and the sec figure indicates the sub-function. Additionally, each function is expressed with a keyword.

After selecting a sub-function, the next main function is selected by scrolling through all active sub-functions (for example, 1^, 11^, 12^, 13^, 14^, 1> 2>, 3^).

#### **Changing values**



- To change a value, use > to select the digits and ^ to increase that value.
- To select a setting, use both ^ and >.

If the new value is invalid, the increase sign ( ^ ) or decrease-sign ( v ) will be displayed while you are programming.

When you change data but do not press **ENTER**, you can cancel the change by waiting for 20 secs or by pressing **ENTER** for three secs. The PROG procedure will be left automatically and the former value restored.

NOTE: Changes will only be set after you press ENTER.

#### **Returning to the operator level**



In order to return to the operator level, press **PROG** for three secs. If no keys are pressed for 2 minutes, *Setup* will be left automatically.

## **Overview of Setup Functions**

Setu	ıp Functio	ns and Variables						
1	Total							
	11	UNIT	L, m³, kg, lb, GAL, USGAL, bbl, no unit					
	12	DECIMALS	0, 1, 2, 3 (Ref: displayed value)					
	13	K-FACTOR	0.0000109,999,999 (see chart)					
	14	DECIMALS K-FACTOR	06					
	15	Multiplication factor	x1, x10, x100, x1000, x10000					
2	Flow R	ate						
	21	UNIT	mL, L, m³, mg, g, kg, ton, GAL, bbl, lb, cf, REV, no unit, scf, Nm³, NL, P, MGAL					
	22	TIME UNIT	sec, min, hour, day					
	23	DECIMALS	0, 1, 2, 3 (Ref: displayed value)					
	24	K-FACTOR	0.0000109,999,999					
	25	DECIMALS K-FACTOR	06					
	26	CALCULATION	per 1255 pulses					
	27	CUT-OFF	0.1999.9 secs					
3	Display	/						
	31	FUNCTION	total, flow rate					
4	Power	Management (Does Not App	ly to This Unit)					
5	Flowm							
	51	SIGNAL	npn, npn_lp, reed, reed_lp, pnp, pnp_lp, act_8.1, act_12, act_24					
6	Analog	]						
	61	OUTPUT	disable, enable					
	62	4 mA	0000.0009,999,999					
	63	20 mA	0000.0009,999,999					
	64	CUT-OFF	0.09.9%					
	65	TUNE MIN, 4 mA	09,999					
	66	TUNE MAX, 20 mA	09,999					
	67	FILTER	0099					
7	Pulse							
	71	PULSE WIDTH	0250					
	72	PULSE PER	X,XXX,XXX quantity					
8	Comm	unication (Does Not Apply to						
9		Others						
	91	MODEL	F100-P					
	92	ТҮРЕ	ER-420LP / ER-420DC / ER-420AC					
	93	SOFTWARE VERSION						
	94	SERIAL NO.						
	95	PASS CODE	00009999					
	96	TAGNUMBER	00000009999999					

## **Details of Setup Functions**

	1 – TOTAL
MEASUREMENT UNIT	SETUP 11 determines the measurement unit for total, accumulated total and pulse output. The options are: L, m <sup>3</sup> , kg, lb, GAL, USGAL, bbl, (no unit).
	Alteration of the measurement unit will have consequences for operator and setup level values. Please note that the K-factor has to be adapted as well; the calculation is not done automatically.
DECIMALS 12	The decimal point determines the number of digits following the decimal point for total, accumulated total and pulse output.
	The options are: 0000000, 111111.1, 22222.22, 3333.333
	<b>NOTE:</b> Setup 15 offers a multiplication factor. If the volume measured is very high it is advised to use the multiplication factor and to select 0000000 decimals for SETUP 12.
K-FACTOR 13	With the K-factor, the flowmeter pulse signals are converted to a quantity. The K-factor is based on the number of pulses generated by the flowmeter per selected measurement unit (SETUP 11), for example per cubic meter. The more accurate the K-factor, the more accurate the functioning of the system will be.
	Example 1: Calculating the K-factor Let us assume that the flowmeter generates 2.4813 pulses per liter and the selected unit is "cubic meters / m <sup>3</sup> ". A cubic meter consists of 1000 parts of one liter which implies 2481.3 pulses per m <sup>3</sup> . So, the K-factor is 2481.3. Enter for SETUP 13: "2481300" and for SETUP 14: decimals K-factor "3"
	Example 2: Calculating the K-factor Let us assume that the flowmeter generates 6.5231 pulses per gallon and the selected measurement unit is gallons. So, the K-factor is 6.5231. Enter for SETUP 13: "6523100" and for SETUP 14 decimals K-factor "6"
DECIMALS K-FACTOR 14	This setting determines the number of decimals for the K-factor entered. (SETUP 13). You can select from 0 to 6 decimals:
	This setting indirectly influences the accuracy of the K-factor (that is, the position of the decimal point and thus the value given). This setting has NO influence on the displayed number of digits for total (SETUP 12)!
MULTIPLICATION FACTOR 15	In applications where very large volumes are measured, it is desired to use a multiplication factor for the displayed totalizers. This to avoid a fast "turning to zero". The ER-420 will divide the real totalized volume with this factor and display the result. Following multiple factors can be selected and will be displayed for the Operator.
	The options are: x1, x10, x100, x1000, x10000
	For the Operator, the valid factor is displayed after pressing SELECT twice. This factor does not influence the flow rate.
	AWARNING
	THIS MULTIPLICATION FACTOR APPLIES ALSO ON PULSE AND OUTPUT (SETUP 72).

	2 – FLOW RATE
The settings for Tota	al and Flow Rate are entirely separate. In this way, different units of measurement can be used, e.g. USGAL
for Total and barrels	for Flow Rate. The display update time for Flow Rate is one sec or more.
NOTE: These setti	ngs also influence the analog output.
MEASUREMENT UN	
21	The options are:
	mL, L, m <sup>3</sup> , mg, g, kg, ton, GAL, bbl, lb, cf, REV, no unit, scf, Nm <sup>3</sup> , NL, P, MGAL.
	Alteration of the measurement unit will have consequences for operator and Setup level values. Please note that the K-factor has to be adapted as well; the calculation is not done automatically.
TIME UNIT	The flow rate can be calculated per sec (SEC), minute (MIN), hour (HR) or day (DAY).
22	The now rate can be calculated per sec (SEC), minute (Min), nour (Th) of day (DAT).
DECIMALS	This setting determines for flow rate the number of digits following the decimal point.
23	The options are:
	00000, 1111.1, 2222.22, 3333.333
K-FACTOR	With the K-factor, the flowmeter pulse signals are converted to a flow rate. The K-factor is based on
24	the number of pulses generated by the flowmeter per selected measurement unit (SETUP 21), for
	example per liter. The more accurate the K-factor, the more accurate the functioning of the system will be. For examples read SETUP 13.
DECIMALS K-FACTO 25	
23	0, 1, 2, 3, 4, 5, 6
	This SETUP indirectly influences the accuracy of the K-factor. This setting has NO influence on the
CALCULATION	displayed number of digits for flow rate (SETUP 23)!
26	The flow rate is calculated by measuring the time between a number of pulses, for example 10 pulses. The more pulses the more accurate the flow rate will be. The maximum value is 255 pulses.
20	
	NOTES:
	This setting does influence the update time for the analog output directly (maximum update
	10 times a sec). If the output response is too slow, decrease the number of pulses.
	For low frequency applications (below 10 Hz): do not program more than 10 pulses else the
	update time will be very slow.
	For high frequency application (above 1 kHz) do program a value of 50 or more pulses.
CUT-OFF TIME	With this setting, you determine a minimum flow requirement thresh-hold, if during this time less
27	than XXX-pulses (SETUP 26) are generated, the flow rate will be displayed as zero.
	The cut-off time has to be entered in secs.
	The maximum time is 999 secs (about 15 minutes).
	3 – DISPLAY
	he large 17 mm digits can be set to display total or flow rate. /hen you select <b>Total</b> , both the total and the flow rate display simultaneously.
1 1	/hen you select <b>Flow Rate</b> , only flow rate and its measuring unit display. Press <b>Select</b> to display the total.
	4 – POWER MANAGEMENT (DOES NOT APPLY TO THIS UNIT)

	5 – F	LOWMETER		
SIGNAL 51	The ER-420 is able to handle seve selected with SETUP 51.	lse" offer a detection	n level of 50% of th	
Type of Signal	also par. 4.4.2.2. and 4.4.3 <b>Explanation</b>	3.2. Flowmeter input <b>Resistance</b>	t terminal 09-11. Freq. / MV	Remark
NPN	NPN input	100 K pull-up	6 kHz	(open collector)
NPN - LP	NPN input with low pass filter	100 K pull-up	2.2 kHz	(open collector) less sensitive
REED	Reed switch input	1 M pull-up	1.2 kHz	_
REED - LP	Reed switch input with low pass filter	1 M pull-up	120 Hz	Less sensitive
PNP	PNP input	100 K pull-down	6 kHz	_
PNP - LP	PNP input with low pass filter	100 K pull-down	700 kHz	Less sensitive
ACT_8.1	Active pulse input 8.1V DC	3 K9	10 kHz	External power required
ACT_12	Active pulse input 12V DC	4 K	10 KHz	External power required
ACT_24	Active pulse input 24V DC	3 K	10 KHz	External power required

		6 – ANALOG	OUTPUT		
A linear analog 4-20 mA (SETUP 2) influence the functions:	5 5	5			5
DISABLE / ENABLE 61	The analog output of available.	can be disabled. Wh	en disabled, a 3.5 m	A will be generated i	f a power supply is
MINIMUM FLOW RATE 62	applications, at flow	/ rate "zero". The nur	nber of decimals dis	te the minimum sigr splayed depends upo int upon SETUP 21 ai	on SETUP 23. The
MAXIMUM FLOW RATE 63	most applications a	t maximum flow. Th easuring units (L/mi	e number of decima	te the maximum sigi als displayed depend lependant upon SETI	ls upon SETUP
CUT-OFF 64				ff can be set as a perc rate, the current will	
	Examples:				
	4 mA (SETUP 62)	20 mA (SETUP 63)	CUTOFF (SETUP 64)	REQUIRED RATE	OUTPUT
	0 gpm	100 gpm	2%	(100-0)*2% = 2.0  gpm	4+(16*2%) = 4.32 mA
	20 gpm	800 gpm	3.5%	(800-20)*3.5%= 27.3 gpm	4+(16*3.5%) = 4.56 mA
	ANY APPLICATION	!		<b>DG SIGNAL IS NOT B</b> urrent can be increas	
	with the arrow-keys				
	The analog output v rate for example!	value can be progra	mmed "upside-dow	n" if desired, so 20 m	A at minimum flow
TUNE MAX / 20 mA 66				er, this value might d 0 mA value can be tu	
	BEFORE TUNING TH APPLICATION!			<b>5 SIGNAL IS NOT BEII</b> current can be increa	
	with the arrow keys				
	The analog output rate for example!	value can be progra	mmed "upside-dow	n" if desired, so 4 mA	at maximum flow

FILTER 67	0.1 sec. With the he The filter principal	ed to stabilize the an elp of this digital filte is based on three inp average value. The hi pe.	er a more stable but l but values: the filter l	ess precise reading o evel (01…99), the la	can be obtained. st analog output
	Below, several filte	r levels with their res	ponse times are indi	cated:	
		<b>RESPONSE TIME ON S</b>	TEP CHANGE OF ANALO	G VALUE. TIME IN SecS	
	FILTER VALUE	50% INFLUENCE	75% INFLUENCE	90% INFLUENCE	99% INFLUENCE
	01	filter disabled	filter disabled	filter disabled	filter disabled
	02	0.1 sec	0.2 sec	0.4 sec	0.7 sec
	03	0.2 sec	0.4 sec	0.6 sec	1.2 sec
	05	0.4 sec	0.7 sec	1.1 sec	2.1 sec
	10	0.7 sec	1.4 sec	2.2 sec	4.4 sec
	20	1.4 sec	2.8 sec	4.5 sec	9.0 sec
	30	2.1 sec	4 sec	7 sec	14 sec
	50	3.5 sec	7 sec	11 sec	23 sec
	75	5.2 sec	10 sec	17 sec	34 sec
	99	6.9 sec	14 sec	23 sec	45 sec

	7 – PULSE	OUTPUT	
One transistor or mechanical p	oulse output is available as scaled	d pulse output according to the	Accumulated Total.
PERIOD TIME PULSE OUTPUT	The period time determines the length. The minimum time bet		
	One period is approximately 7. disabled. The maximum value i		zero", the pulse output is
	NOTE: If the frequency goes of internal buffer stores t buffer empties.	out of range—when the flow ra he missed pulses. As soon as th	
	Pulses may be missed due to a range.	buffer overflow. Make sure to p	rogram this setting within its
	For the ER-420-DC and ER-420- prolong the life of the product.		ut frequency to 0.5 Hz to
	Number of Periods	Period Time	Max. Frequency
	0	Disabled	Disabled
	1	0.0078 secs	64 Hz.
	2	0.0156 secs	32 Hz.
	3	0.0234 secs	21 Hz.
	64	0.5000 secs	1 Hz.
	255	1.9922 secs	0.25 Hz.
PULSE PER 72	According to the measurement X-quantity. Enter this quantity I measuring unit into account. WARNING THE MULTIPLICATION FACTOR "PULSE PER". IF THE FACTOR I READ AS ONE PULSE PER 1000	here while taking the displayed R (SETUP 15) APPLIES ALSO O IS 100X AND THE DISPLAYED	I decimal position and
	8 – COMMUNICATION (DOES	S NOT APPLY TO THIS UNIT)	

	9 – OTHERS
MODEL 91	For support and maintenance, it is important to have information about the characteristics of the ER-420. The main platform of this product is the F100-series with a pulse input signal type P. Your supplier will ask for this information in the case of a serious breakdown or to assess the suitability of your model for upgrade considerations.
TYPE 92	For support and maintenance, it is important to have information about the characteristics of the ER-420. This window displays the product specific information: ER-420-LP, ER-420-DC or ER-420-AC. Your supplier will ask for this information in the case of a serious breakdown or to assess the suitability of your model for upgrade considerations.
VERSION SOFTWARE 93	For support and maintenance it is important to have information about the characteristics of the ER-420. Your supplier will ask for this information in the case of a serious breakdown or to assess the
SERIAL NUMBER 94	suitability of your model for upgrade considerations.
PASS CODE 95	All SETUP values can be passcode-protected. This protection is disabled with value 0000 (zero). Up to and including 4 digits can be programmed, for example 1234.
TAGNUMBER 96	For identification of the unit and communication purposes, a unique tag number of maximum 7 digits can be entered.

## **Transmitter Pulses Per Unit**

Size	Meter Model	Gallons	Liters
1/2"	OP	223	58.9
1/2"	OP (FT1 only)	111.5	29.4
1"	OP	76.6	20.2
2"	OP	20.6	5.4
2"	Industrial Turbo	17.36	4.6
3"	Industrial Turbo	12.4	3.2
4"	Industrial Turbo	2.56	0.6
6"	Industrial Turbo	1.08	0.2
5/8"	LP RCDL	229.6282	60.75
5/8"	25 RCDL	198.4	52.49
3/4"	35 RCDL	126.7	52.4
1"	40 RCDL	89.8	33.5
1"	55 RCDL	58.0644	23.7
1"	70 RCDL	46.8	12.4
1-1/2"	120 RCDL	23.8	6.3
2"	170 RCDL	14.6	3.9
1-1/2"	160 Turbo Series	1.5366	0.4059
2"	200 Turbo Series	1.5366	0.4059
3"	450 Turbo Series	1.5982	0.4222
4"	1000 Turbo Series	1.665	0.4399
6"	2000 Turbo Series	0.1501	0.0396
8"	3500 Turbo Series	0.1514	0.04
10"	5500 Turbo Series	0.198	0.0523
12"	6200 Turbo Series	0.1287	0.034
16"	6600 Turbo Series	0.0155	0.004
20"	10000 Turbo Series	0.009	0.0023
1/2"	Industrial OG	378.5	100
3/4"	Industrial OG	249.8	66
1"	Industrial OG	249.8	66
1" HF	Industrial OG	162.8	43
1-1/2"	Industrial OG	64.4	17
2"	Industrial OG	34.1	9
3"	Industrial OG	11.4	3

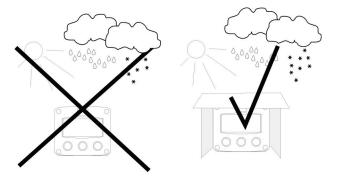
## **INSTALLATION**

## **General Directions**

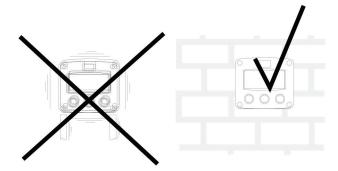
## **A**WARNING

- MOUNTING, ELECTRICAL INSTALLATION, START-UP AND MAINTENANCE OF THIS INSTRUMENT MAY ONLY BE CARRIED OUT BY TRAINED PERSONNEL AUTHORIZED BY THE OPERATOR OF THE FACILITY. PERSONNEL MUST READ AND UNDERSTAND THIS MANUAL BEFORE CARRYING OUT ITS INSTRUCTIONS.
- THE ER-420 MAY ONLY BE OPERATED BY PERSONNEL WHO ARE AUTHORIZED AND TRAINED BY THE OPERATOR OF THE FACILITY. ALL INSTRUCTIONS IN THIS MANUAL ARE TO BE OBSERVED.
- ENSURE THAT THE MEASURING SYSTEM IS CORRECTLY WIRED UP ACCORDING TO THE WIRING DIAGRAMS. PROTECTION AGAINST ACCIDENTAL CONTACT IS NO LONGER ASSURED WHEN THE HOUSING COVER IS REMOVED OR THE PANEL CABINET HAS BEEN OPENED (DANGER FROM ELECTRICAL SHOCK). THE HOUSING MAY ONLY BE OPENED BY TRAINED PERSONNEL.
- TAKE CAREFUL NOTICE OF "SAFETY" on page 5.

### **Installation Considerations**



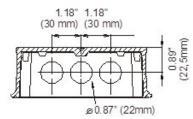
- Take the relevant IP classification of the casing into account (see manufacturer's plate). Even an IP67 (NEMA 4X) casing should NEVER be exposed to strongly varying weather conditions.
- When panel-mounted, the unit is IP65 (NEMA 4).
- When used in very cold surroundings or varying climatic conditions, take the necessary precautions against moisture by placing a dry sachet of silica gel, for example, inside the instrument case.

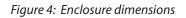


Mount the ER-420 on a solid structure to avoid vibrations.

#### 5.12" (130 mm) (UUU07).22" (130 mm) (UU07).22" (2.95" (7 mm) (0.27" (1.27" (1.27" (1.27" (1.27" (1.27" (1.27" (1.27" (1.27" (1.27" (1.27

## **GRP** (Glassfiber-Reinforced Polyamide) Enclosure Dimensions





## Installing the Hardware

### Introduction

### **A**WARNING

ELECTRO STATIC DISCHARGE DOES INFLICT IRREPARABLE DAMAGE TO ELECTRONICS! BEFORE INSTALLING OR OPENING THE UNIT, THE INSTALLER HAS TO DISCHARGE HIMSELF BY TOUCHING A WELL-GROUNDED OBJECT.

## **A**WARNING

#### THIS UNIT MUST BE INSTALLED IN ACCORDANCE WITH THE EMC GUIDELINES (ELECTRO MAGNETIC COMPATIBILITY).

For installation, pay special attention to:

- Separate cable glands with effective IP67 (NEMA4X) seals for all wires.
- Unused cable entries: ensure that you fit IP67 (NEMA4X) plugs to maintain rating.
- A reliable ground connection for the sensor.
- An effective screened cable for the input signal, and grounding of its screen to terminal 9 (GND) or at the sensor itself, whichever is appropriate to the application.

#### ER-420-LP

The following terminal connectors are available:

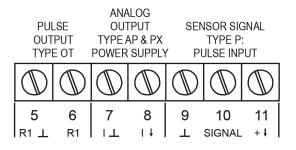


Figure 5: Overview terminal connectors loop powered ER-420-LP

#### Voltage selection sensor supply

Terminal 11 provides a limited supply voltage of 3.2V DC for the signal output of the flowmeter.

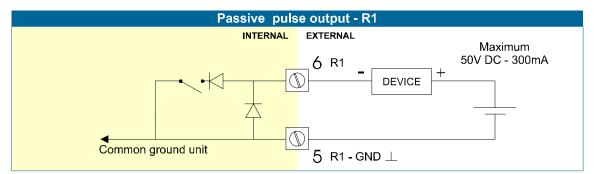
**NOTE:** This voltage MAY NOT be used to power the flowmeter's electronics, converters, or other components as it will not provide adequate sustained power! It is possible to use some low power reed switch, NPN or PNP output signals (consult your distributor).

#### **Terminal connections ER-420-LP**

#### Terminal 05-06; scaled pulse output R1:

SETUP 7 determines the pulse output function. The maximum pulse frequency of this output is 60 Hz.

A passive transistor output is available for the ER-420-LP. Maximum driving capacity is 300 mA@50V DC.



*Terminal 07-08; basic POWER SUPPLY - output loop powered:* Connect an external power supply of 8...30V DC to these terminals.

Do connect the "-" to terminal 7 and the "+" to terminal 8.

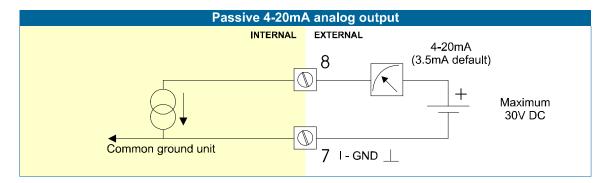


ONLY VALID FOR THE ER-420-LP!

#### Terminal 07-08 analog output (SETUP 7) :

A passive 4-20 mA signal proportional to the flow rate is available with this option. When a power supply is connected but the output is disabled, a 3.5 mA signal will be generated.

Maximum driving capacity is 1000 Ohm. This output does loop power the unit as well.



#### Terminal 09-11; Flowmeter input:

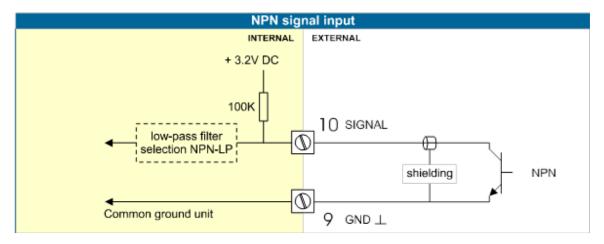
Two basic types of flowmeter signals can be connected to the unit: passive or active pulse.

The screen of the signal wire must be connected to the common ground terminal 9 (unless earthed at the sensor itself).

The maximum input frequency is approximately 10 kHz (depending on the type of signal). The input signal type has to be selected with the correct SETUP function (see "Details of Setup Functions" on page 14).

#### Pulse-signal NPN / NPN-LP:

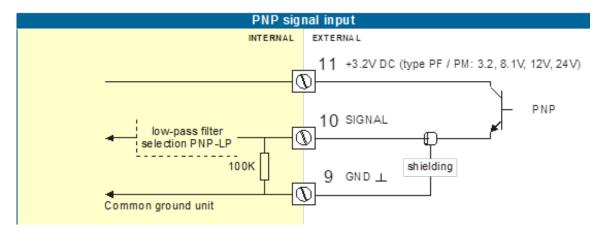
The ER-420 is suitable for use with flowmeters which have a NPN output signal. For reliable pulse detection, the pulse amplitude has to go below 1.2V. Signal setting NPN-LP employs a low-pass signal noise filter, which limits the maximum input frequency (see "Details of Setup Functions" on page 14).



#### *Pulse-signal PNP / PNP-LP:*

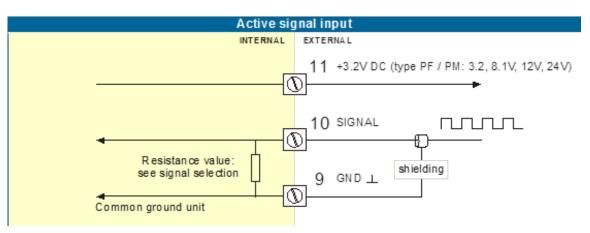
The ER-420 is suitable for use with flowmeters which have a PNP output signal. 3.2V is offered on terminal 11 which has to be switched by the sensor to terminal 10 (SIGNAL). For a reliable pulse detection, the pulse amplitude has to go above 1.2V. Signal setting PNP-LP employs a low-pass signal noise filter, which limits the maximum input frequency (see "Details of Setup Functions" on page 14).

For a signal detection level of 50% of the supply voltage, see "Terminal 05-06; scaled pulse output R1:" on page 24.



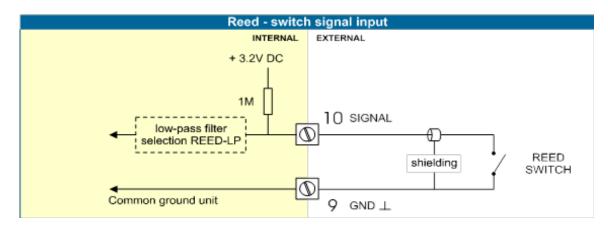
#### Active signals 8.1V to 12V and 24V

If a sensor gives an active signal, see "Details of Setup Functions" on page 14. The detection levels are 50% of the selected supply voltage; approximately 4V (ACT\_8.1) or 6V (ACT\_12) or 12V (ACT\_24).



#### Reed switch

The ER-420 is suitable for use with flowmeters which have a reed switch. To avoid pulse bounce from the reed switch, select REED LP – low-pass filter (see "Details of Setup Functions" on page 14). Transmitter wire pairs to terminals are either green and white or black and blue.



#### ER-420-DC and ER-420-AC

The following terminal connectors are available:

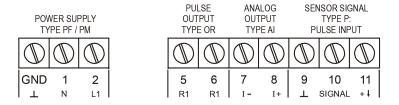


Figure 6: Overview terminal connectors AC or DC powered ER-420

#### Voltage selection sensor supply

With the ER-420-DC and ER-420-AC, a real power supply for the sensor is available. The flowmeter can be powered with 8.2 to 12 or 24 V DC. Total power consumption: max. 400 mA@24V. The voltage is selected with the three switches inside the enclosure.

### **A**WARNING

- BE SURE THAT ALL THE LEADS TO THE TERMINALS ARE DISCONNECTED FROM THE UNIT WHEN THE INTERNAL PLASTIC PROTECTION COVER HAS BEEN REMOVED !
- HIGH VOLTAGE 400V !! NEVER CONNECT THE MAIN POWER SUPPLY TO THE UNIT WHEN THE PLASTIC PROTECTION COVER HAS BEEN REMOVED !!!

FIRST, REMOVE THE TERMINAL STRIP(S) AFTER WHICH THE INTERNAL PLASTIC COVER CAN BE REMOVED. THE SWITCHES ARE LOCATED ON THE RIGHT HAND (TYPE PF / PM) AS INDICATED:



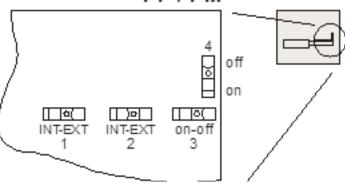


Figure 7: Switch setting sensor supply voltage ER-420-DC / ER-420-AC

#### Switch positions

Sensor A		Sensor B		Voltage Selection		ı
Switch 1	Voltage	Switch 2	Voltage	Switch 3	Switch 4	Voltage
internal	3.2V DC			on	on	8.2V DC
external	switch 3+4	—	—	on	off	12V DC
	—			off	off	2 V DC

• Function switch 1: voltage selection sensor A, terminal 11.

• Function switch 2: not available for this model.

• Function switch 3+4: the combination of these switches determine the voltage as indicated. Do move switch 1 and / or switch 2 to the OFF position to enable the selected voltage with switch 3+4.

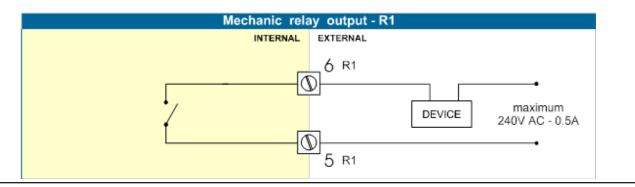
#### Terminal connections ER-420-DC and ER-420-AC

Terminal GND 01 - 02: Power Supply available only with type PD/PF or PM:

Tuno	Soncor Supply	Terminal		
Туре	Sensor Supply	GND	01 02	
ER-420-DC 24V AC ±15%	8.2, 12, 24V max. 400 mA		AC	AC
ER-420-DC 24V DC ±15%	8.2, 12, 24V max. 400 mA	L-	L+	
ER-420-AC 115-230V AC ±15%	8.2, 12, 24V max. 400 mA	EARTH	AC	AC
Note PF / PM:	The total consumption of the sensors and	d outputs may no	ot exceed 400 mA	@24V

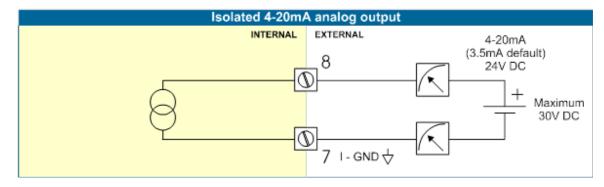
#### Terminal 05-06 scaled pulse output R1

SETUP 7 determines the pulse output function. The maximum pulse frequency of this output is 60 Hz, however, with the mechanic output option supplied, be sure that the output frequency does not exceed 5 Hz or else the lifetime of the relay will be reduced significantly. An isolated mechanical relay output is available for the ER-420-DC and ER-420-AC. Maximum switch power is 240V 0.5A per output.



#### Terminal 07-08 analog output (SETUP 7)

- An isolated 4...20 mA signal proportional to the flow rate is available for the ER-420-DC and ER-420-AC.
- When the output is disabled, a 3.5mA signal will be generated on these terminals.
- Maximum driving capacity is 1000 Ohm @ 30V DC.

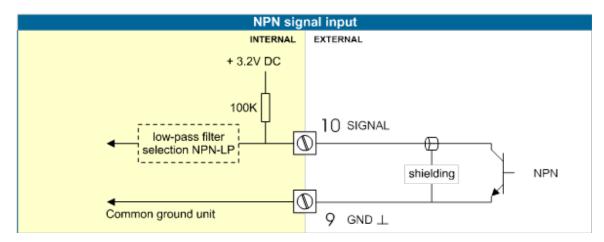


#### **Terminal 09-11 flowmeter input**

- Two basic types of flowmeter signals can be connected to the unit: passive or active pulse.
- The screen of the signal wire must be connected to the common ground terminal 9 (unless earthed at the sensor itself).
- The maximum input frequency is approximately 10 kHz (depending on the type of signal). The input signal type has to be selected with the correct SETUP-function (see "Details of Setup Functions" on page 14).

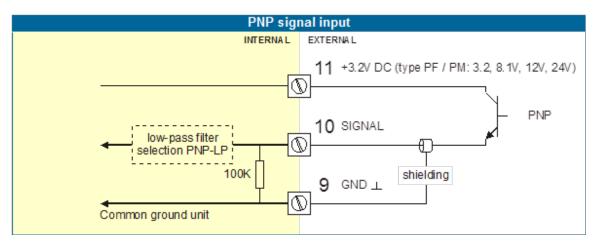
#### Pulse-signal NPN / NPN-LP

The ER-420 is suitable for use with flowmeters which have a NPN output signal. For reliable pulse detection, the pulse amplitude has to go below 1.2V. Signal setting NPN-LP employs a low-pass signal noise filter, which limits the maximum input frequency (see "Details of Setup Functions" on page 14).



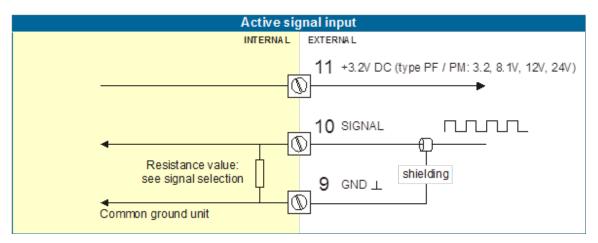
#### Pulse-signal PNP / PNP-LP

The ER-420 is suitable for use with flowmeters which have a PNP output signal. For a reliable pulse detection, the pulse amplitude has to go above 1.2V. Signal setting PNP-LP employs a low-pass signal noise filter, which limits the maximum input frequency (see "Details of Setup Functions" on page 14). For a signal detection level of 50% of the supply voltage, see "Active signals 8.1V to 12V and 24V" on page 30.



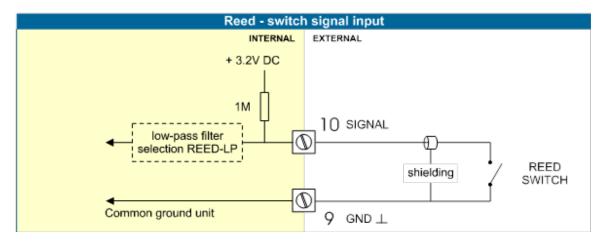
#### Active signals 8.1V to 12V and 24V

If a sensor gives an active signal, see "Details of Setup Functions" on page 14. The detection levels are 50% of the selected supply voltage; approximately 4V (ACT\_8.1) or 6V (ACT\_12) or 12V (ACT\_24).



#### **Reed switch**

The ER-420 is suitable for use with flowmeters which have a reed switch. To avoid pulse bounce from the reed switch, select REED LP low-pass filter (see "Details of Setup Functions" on page 14).



## **Industrial Oval Gear Adapter Wiring**

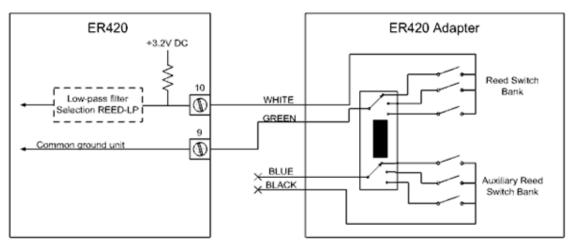


Figure 8: ER-420 Wiring

See "Transmitter Pulses Per Unit" on page 21.



Figure 9: ER-420 Transmitter Adapter Switch Positions

**NOTE:** The meter size selector switch must be set to correspond to the size of the meter to properly detect fluid flow. Position 1 (top): 1/2", 3/4", 1" Position 2 (center): 1-1/2" Position 3 (bottom): 2", 3"

## MAINTENANCE

## **General Directions**

## **A**WARNING

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- TAKE CAREFUL NOTICE OF "SAFETY" on page 5.

The ER-420 does not require special maintenance unless it is used in low-temperature applications or surroundings with high humidity (above 90% annual mean). It is the users responsibility to take all precautions to dehumidify the internal atmosphere of the ER-420 in such a way that no condensation will occur, for example by placing dry silica-gel sachet in the casing just before closing it. Furthermore, it is required to replace or dry the silica gel periodically as advised by the silica gel supplier.

Check periodically:

- The condition of the casing, cable glands and front panel.
- The input/output wiring for reliability and aging symptoms.
- The process accuracy. As a result of wear and tear, re-calibration of the flowmeter might be necessary. Remember to re-enter any subsequent K-factor alterations.
- The indication for low-battery.
- Clean the casing with soapy water. Do not use any aggressive solvents as these might damage the polyester coating.

## Repair

Please contact customer service at Badger Meter.

## **APPENDIX A: TECHNICAL SPECIFICATIONS**

## General

### Display

Туре	High intensity reflective numeric and alphanumeric LCD, UV-resistant.	
Digits	Seven 17 mm (0.67") and eleven 8 mm (0.31"). Various symbols and measuring units.	
Refresh rate	User definable: 8 to 30/sec	

#### Enclosures

General Control Keys	GRP (glassfiber-reinforced polyamide) enclosure with polycarbonate window, silicone and EPDM gaskets. UV-stabilized and flame retardant material. Three industrial micro-switch keys. UV-stabilized silicone keypad.
Field/wall-mount enclosures	Dimensions: 130 x 120 x 75 mm (5.10" x 4.72" x 2.95") LxHxD. IP67 / NEMA4X
Classification Drilling	Three 3/4" holes.

### Operating Temperature

Operational	–30…80° C (–22…178° F).

#### Power Supply

ER-420-DC	24V AC / DC + 10%. Power consumption maximum is 0.5 Watt.
ER-420-AC	115230V AC + 10%. Power consumption maximum is 0.5 Watt.
ER-420-LP	Output loop powered: 830V DC. Power consumption maximum is 0.5 Watt.
Models DC/AC	The total consumption of the sensors, backlight and outputs may not exceed 400 mA @ 24V.

#### Sensor Excitation

ER-420-LP	3.2V DC for pulse signals.	
	<b>NOTE:</b> This is not a real sensor supply. It is suitable only for pulse sensors—like reed switches—with a very low power consumption.	
ER-420 AC/DC	3.2, 8.2, 12 and 24V DC. Maximum is 400 mA @2 4V DC.	

#### Terminal Connections

Type Removable plug-in terminal strip. Wire maximum is 1.5 mm <sup>2</sup> and 2.5 mm <sup>2</sup>
--

#### Data Protection

Туре	EEPROM backup of all setting. Backup of running totals every minute. Data retention is at least 10 years.
Passcode	Configuration settings can be passcode protected.

#### Environment

Electromagnetic compatibility	Compliant ref: EN 61326 (1997), EN 61010-1 (1993)

## Inputs

#### Flowmeter

Туре Р	NPN/PNP, open collector, reed switch, active pulse signals 812 and 24V.
Frequency	Minimum 0 Hz, maximum 7 kHz for total and flow rate. Maximum frequency depends on signal type and internal low-pass filter. Example: Reed switch with low-pass filter: maximum frequency is 120 Hz.
K-Factor	0.0000109,999,999 with variable decimal position.
Low-pass filter	Available for all pulse signals.

## Outputs

## Analog Output

Function	Transmitting flow rate.
Accuracy	10 bit. Error < 0.05%. Updates 10 times a sec. Software function is to calibrate the 4.00 mA and 20.00 mA levels precisely within setup.
Load	1 kOhm max.
Type ER-420-AC and ER-420-DC	Passive galvanically isolated output.
Type AP	Passive 420 mA output; output loop powered.

### Transistor Output

Pulse output	Maximum frequency is 60 Hz. Pulse length is user-definable between 7.8 msec up to 2 secs.
Function	One pulse output, transmitting accumulated total.
Type ER-420-AC and ER-420-DC	Isolated mechanical relay output; maximum switch power is 230V AC to 0.5A.
ER-420-LP	Passive transistor output, not isolated. Load maximum is 50V DC to 300 mA.

## Operational

**Operator Functions** 

Displayed functions	Total and/or Flow Rate.
	Total and Accumulated Total.
	<ul> <li>Total can be reset to zero by pressing the CLEAR key twice.</li> </ul>
	<ul> <li>Multiplication factor: x1, x10, x100, x1000, x10000.</li> </ul>

#### Total

Digits	7 digits.	
Units	L, m³, GAL, USGAL, kg, lb, bbl, (no unit)	
Decimals	0, 1, 2, or 3	
Note	<i>Total</i> can be reset to zero.	

#### Accumulated Total

Digits	11 digits.
Units / decimals	According to selection for Total.

#### Flow Rate

Digits	7 digits
Units	mL, L, m <sup>3</sup> , mg, g, kg, ton, GAL, bbl. lb, cf, REV, (no unit), scf, Nm <sup>3</sup> , NL, P
Decimals	0, 1, 2, or 3
Time units	sec, minute, hour, day

## **APPENDIX B: TROUBLESHOOTING**

Issue	What to Check	Refer to
Flow meter does not generate pulses.	Signal selection	SETUP 51
	Pulse amplitude	"ER-420-DC and ER-420-AC" on page 27
	Flowmeter, wiring and connection of terminal connectors	"ER-420-DC and ER-420-AC" on page 27
	Power supply of flowmeter	par. 4.4.2
Flow meter generates	Settings for <i>Total</i> and Flow Rate	SETUP 11-14 and 21-27
too many pulses.	Type of signal selected with actual signal generated	SETUP 51
	Sensitivity of coil input	SETUP 51 and "ER-420-DC and ER-420-AC" on page 27
	Proper grounding of the ER-420	—
	Use shielded wire for flowmeter signals and connect screen to terminal 9 (unless connected at sensor).	_
Analog output does not	Is the function enabled?	SETUP 61
function properly.	Are the flow levels programmed correctly?	SETUP 62 / 63
	Is the external power supply connected according to the specification?	—
Pulse output does not function.	Impulse width—is the external device able to recognize the selected pulse width and frequency?	SETUP 72
	Pulse per "x" quantity—is the value programmed reasonable and will the maximum output be under 20 Hz?	SETUP 71
Flow rate displays "0 / zero" while there is flow (total is counting).	Are the K-factor and time unit correct?	SETUP 22 / 25
	The unit has to count the number of pulses according to SETUP 26 within the time according to SETUP 27. Make sure that 27 is set to 10.0 secs for example: the result is that the unit has at least 10 secs time to measure the number of pulses according to SETUP 26.	SETUP 26 / 27
The passcode is unknown.	Try passcode 1234.	If 1234 does not work, call your supplier.

## Alarm

When the alarm flag starts to blink, an internal alarm condition has occurred. Press **Select** several times to display the 5-digit error code. The codes are:

0001: irrecoverable display-data error: data on the display might be corrupted.

0002: irrecoverable data-storage error: the programming cycle might have gone wrong: check programmed values.

0003: error 1 and error 2 occurred simultaneously.

The alarm condition will almost certainly be handled internally and if all mentioned values still appear correct, no intervention by the operator is needed. If the alarm occurs more often or stays active for a longer time, please contact your supplier.

## Your Configuration Settings

Setting	Default	Date:	Date:
1 – Total		Enter yo	our settings here.
11 unit	GAL		
12 decimals	0000000		
13 K-factor	0000001		
14 decimals K-factor	0		
15 multiplication factor	x1		
2 – Flow Rate			
21 unit	GAL		
22 time unit	/min		
23 decimals	0000000		
24 K-factor	0000001		
25 decimals K-factor	0		
26 calculation / pulses	010		
27 cut-off time	30.0 sec.		
3 – Display			
31 function	total		
4 – Power Management			
41 LCD-new	1 sec.		
42 mode	operational		
5 – Flowmeter			
51 signal	Reed switch		
6 – Analog Output			
61 output	disabled		
62 min. flow rate 4-mA	0000000		
63 max. flow rate 20mA	9999999		
64 cutoff percentage	0.0%		
65 tune min. 4mA	0208		
66 tune max. 20mA	6656		
67 filter	01 (off)		
7 – Pulse Output			
71 pulse width	000 periods		
72 pulse per	0001000		
8 – Communication			
81 baud-rate	2400		
82 address	1		
83 mode	BUS-ASC		
9 – Others			
91 model	F-Series	F-Series	F-Series
92 type	ER-420	ER-420	ER-420
93 software version			
94 serial number			
95 pass code	0000		
96 tagnumber	0000000		

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